



# PHOENIX FENCE

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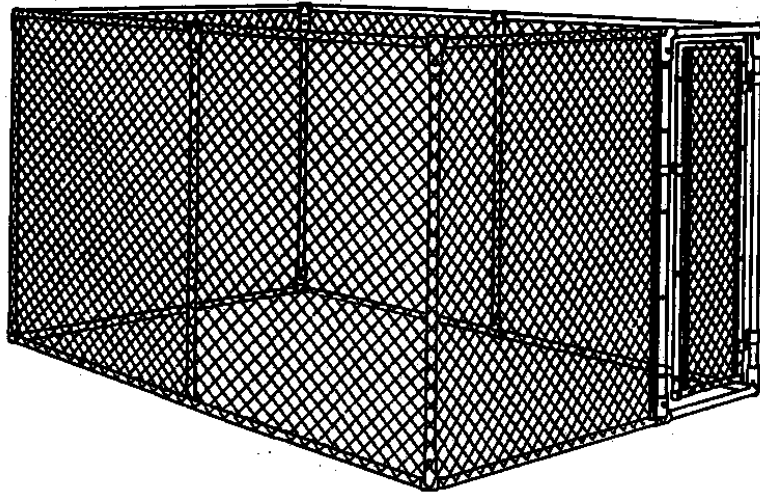
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## DOG KENNEL KIT

7.5' x 13' x 6'H



### ASSEMBLY INSTRUCTIONS

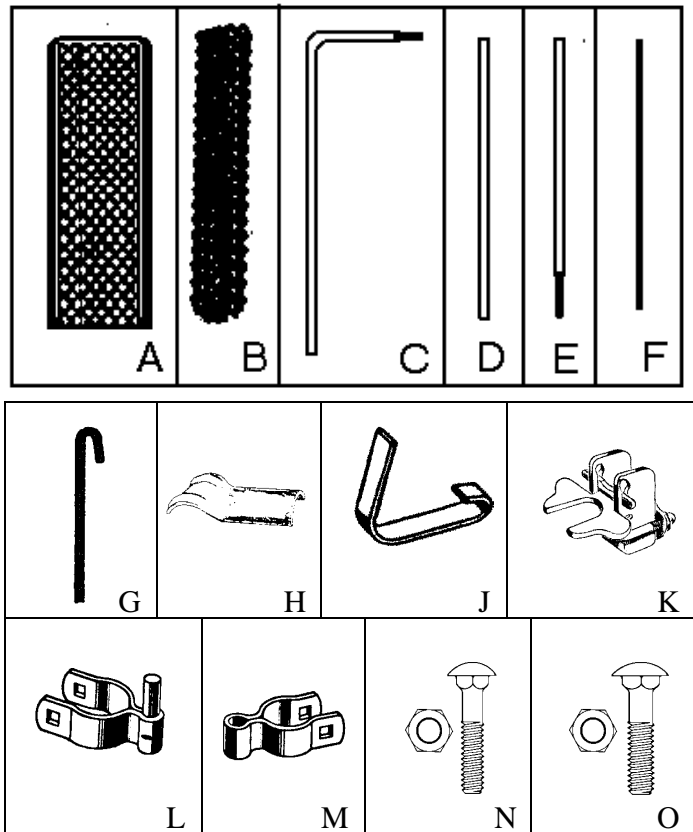
(2 Persons can assemble in approx. 1 hr.)

#### TOOLS NEEDED:

- Adjustable Wrench
- Pliers
- Hammer
- Tape measure

## HARDWARE

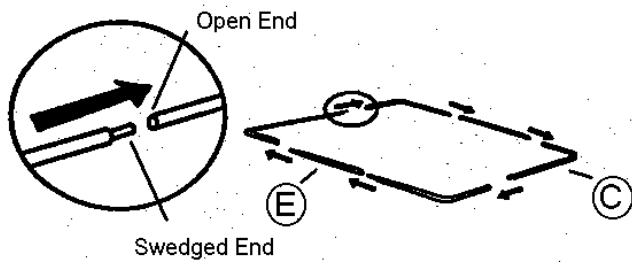
<u>Part #</u>	<u>Quantity</u>	<u>Description</u>
A	1	Gate
B	1	Chain-link
C	8	Bent tube
D	7	Vertical post
E	4	Extension
F	2	Tension bar
G	100	Tie wires
H	28	Clamps
J	10	Clips
K	1	Latch
L	2	Post hinge
M	2	Frame hinge
N	14	Nuts/Bolts for H 5/16"x2"
O	4	Nuts/Bolts for L & M 3/8"x2"



### **STEP 1:**

- Lay down 4 bent tube pieces "C" so that they make a square.
- Place 2 extension pieces "E" in between the bent tubes to make a rectangle.
- Push these frame pieces together.

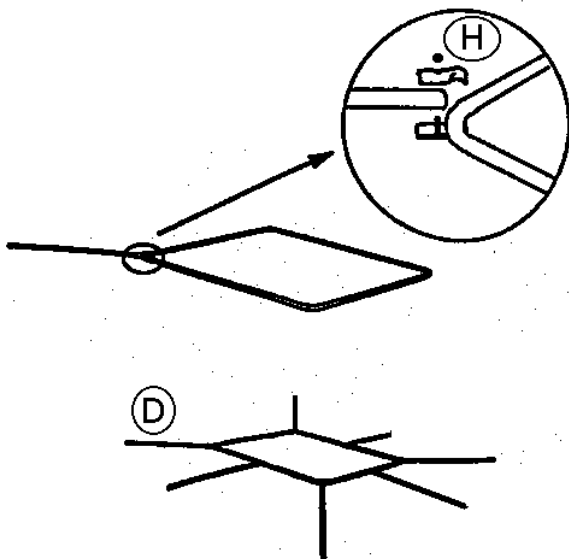
*The swaged ends and open ends should fit nicely together. If you have any problems, make sure the open ends are cleaned out with nothing blocking the way.*



### **STEP 2:**

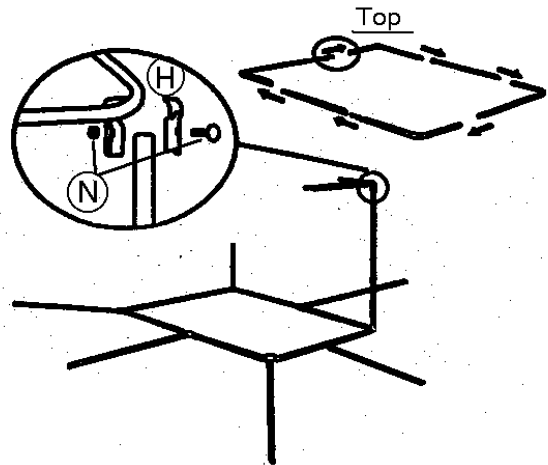
- Attach the 7 vertical posts "D" using the clamps "H".

*Posts "D" connect at 4 corners, middle section of rectangle and 1 for the gate to latch to.*



### **STEP 3:**

- Repeat **STEP 1** with the other 4 bent tube pieces "C" and the 2 extension pieces "E".
- Stand the vertical posts "D" and attach them using the clamps "H" to the top section you have just made.

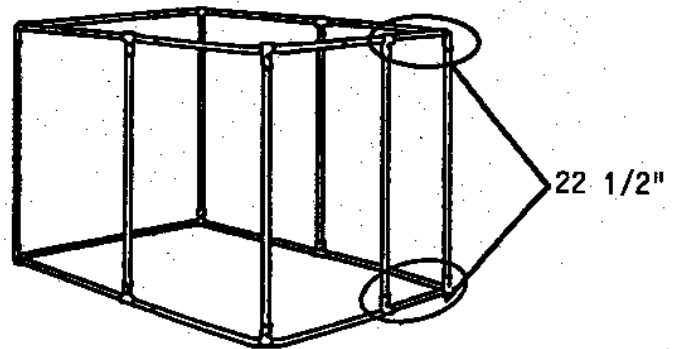


**IMPORTANT**  
Do not have the gate span a joint in the frame.  
The frame can come apart at the swaged joint.

### **STEP 4:**

- Make sure that the vertical post that your gate is latching to is 22 1/2 inches away from the corner.

*Measured from the inside of latch post to the inside of the hinge post.*



### **STEP 5: Hanging the gate**

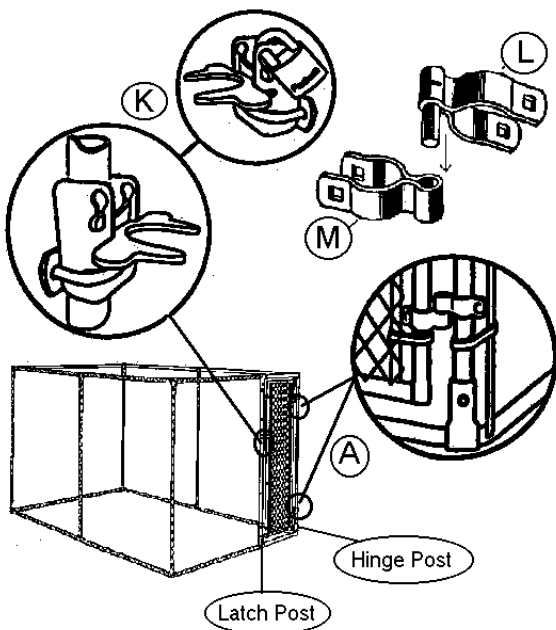
- Fasten the post hinges “L” (hinge with the pin) to the vertical post that you are hanging the gate on approx. 8-12 inches from top & bottom.

*The top post hinge should point up, and the bottom post hinge should point down.*

- Place the frame hinges “M” (hinge without pin) on the gates “A” hinge side.

*Position the gate with the fabric on the outside of the kennel and the rounded corners of the gate on top.*

- Place top frame hinge onto the post hinge and tighten at desired height then repeat with bottom frame hinge.
- Set the gate latch “K” at your desired height on the latch post and tighten.



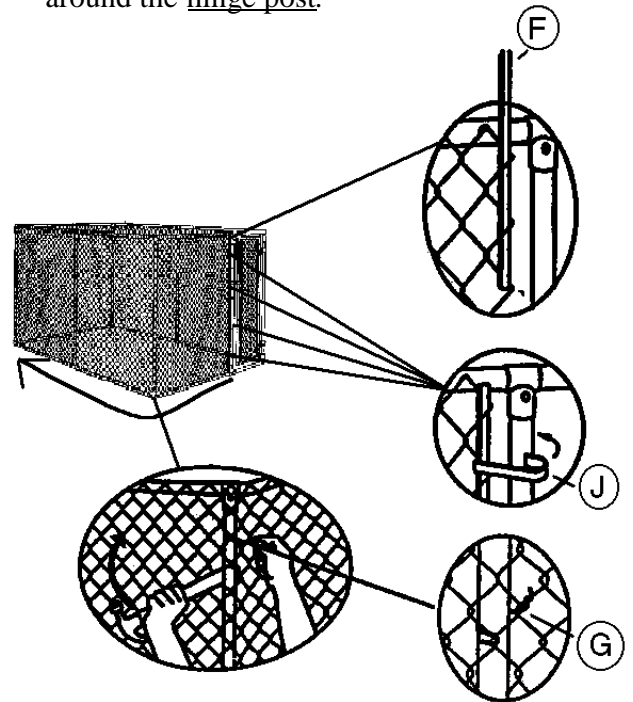
### **STEP 6: Fabricating the kennel**

- Slip a tension bar “F” into the chain link “B” and fasten to the latch post, (see diagram) with 5 clips “J”.

- Wrap the chain link around the frame, making sure it is tight against the structure. Use a hammer to stretch the chain link around the corners if needed.

*You may have excess chain link when you reach the end of the kennel, if so detach excess chain link by using a pair of pliers to straighten knuckle at the top and bottom of the chain link and twist out picket. (see diagram)*

- To terminate slip the tension bar “F” through the end of the chain link, have the 5 clips “J” ready on the tension bar and clip around the hinge post.



### **STEP 7:**

- Fasten the chain link to the frame at every vertical post using the ties “G” provided.
- It’s suggested to use 5 ties per vertical post and 4-5 ties between each post on the bottom and top.

